



Oil-Free Scroll Air Compressor Systems

2-33 kW



ISO 8573
Class 0
Oil-Free Air

Your Trusted Partner in Compressed Air

Staying ahead of your competition with advanced compressed air systems and services that boost productivity, lower operating expenses and extend equipment life is critical to your success.

No matter the industry or application, you can count on Ingersoll Rand as a trusted partner for oil-free scroll compressed air technologies and services. By focusing on you and your business, we provide collaborative solutions that make you successful, offering a total systems approach to maximize efficiency and performance.

Take a Systems Approach

Delivering reliable oil-free compressed air to your facility goes well beyond the compressor itself. Optimize total cost of ownership (TCO) with a systems approach that delivers industry leading value through experienced installation and maintenance support, genuine OEM parts, accessories and consumables that extend the life of your system.

Your business will benefit from Ingersoll Rand's partnership. Through our extensive experience and global expertise we help to ensure reliability, lower maintenance costs and ease of serviceability.

Let's Get Started Together

Throughout the entire lifecycle, our systems approach helps you achieve the lowest operating cost.





When High Air Purity is a High Priority

There's a lot riding on the quality of your air. The presence of particles, condensation, oil and oil vapor in a compressed air system can lead to downtime, product spoilage and recall, damage to your brand reputation, or worse, harmed consumers and product liability.

For reliability

A robust product and system design delivers top quality air, protecting sensitive downstream equipment, lowering maintenance and extending equipment life

For productivity

The use of an oil-free Class 0 certified compressor guarantees contamination-free air, eliminating the risk of product spoilage and waste

For serviceability

Our oil-free equipment is designed specifically to make maintenance easy by providing clear access to consumable components

For lower cost of ownership

Higher initial costs for oil-free systems are more than offset by lower operational and maintenance costs over a system's life to maintain the highest air quality

ISO 8573 Class 0 Oil-Free Air

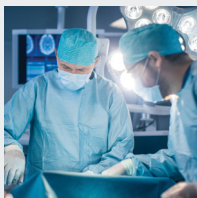
ISO 8573-1 Air Quality Classes

Quality Class	Oil & oil vapor mg/m ³
0	< 0.01
1	0.01
2	0.1
3	1
4	5

Class 0 is the most stringent air class defined by ISO 8573, part 1. Our W-Series oil-free scroll compressors are Class 0 for no oil content to ensure your air quality exceeds specifications.

Oil-Free Scroll Compressors for Your Application

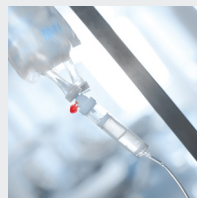
Ingersoll Rand offers a wide portfolio of reliable oil-free products that will adapt to your industry and application. We will assess and propose the best oil-free solution to increase the productivity of your installation, **providing zero risk of contamination of your final product.**



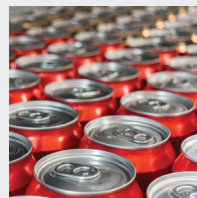
Hospitals, Labs, Universities



Pharmaceutical, Biotech



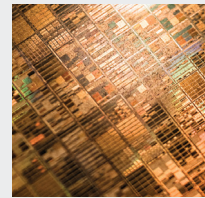
Medical Devices, Plastics



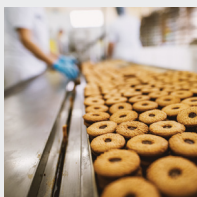
Canning, Beverages, Brewery



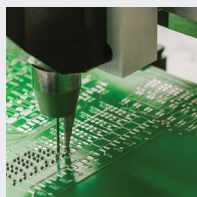
Glass Manufacturing



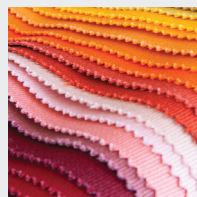
Electronics, Semiconductor



Food Processing



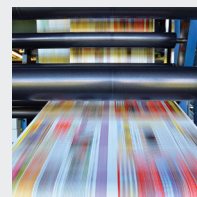
Electronics Assembly



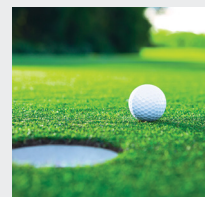
Textiles Industry



Bottling, Distillery



Printing Industry



Turf Management

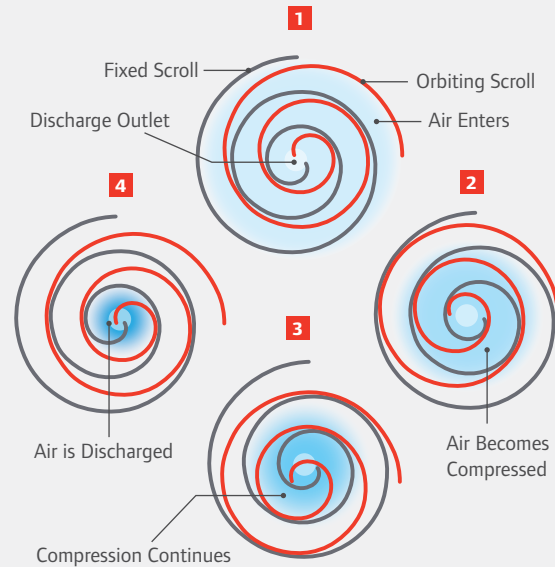
AIR COMPRESSORS

When quiet operation, low maintenance and a small footprint are critical, scroll air compressors are the smart choice. Their compact and innovative design make them ideal for many commercial applications where reliable, oil-free air is required.

How Scroll Compressors Work

Scroll compressors use two interlacing spiral scrolls to pump, compress and pressurize air.

- 1** One scroll remains in a fixed position, while the other scroll orbits around it without rotating.
- 2** This motion traps the air in the pockets between the two scrolls, and pushes the air towards the center. As the air moves closer to the center, the pockets become smaller, and the air is compressed.
- 3** The process constantly repeats to maintain suction.
- 4** Once the air reaches the center, it is discharged through an outlet.



**NO OIL
ANYWHERE!**

None in the compressor
None in the air
None in the condensate



Scroll Compressor Advantages

Smaller footprint	▶ Takes up less floor space
Fewer components	▶ Higher reliability, longer life, less maintenance
Lower sound level	▶ Healthy work environment
100% oil-free	▶ Can be used in any industry
Use less consumables	▶ Longer service intervals and life
No metal friction	▶ Less maintenance
Zero emissions	▶ Meets goals for sustainability
Fewer moving parts	▶ Lower vibration

100% Oil-Free Air

The simple tip seal design of a scroll compressor ensures no metal-to-metal contact anywhere. Therefore, the technology does not require lubrication, ensuring high-quality, oil-free air.

W-Series Tank-mounted, Unenclosed





W22ie COMPRESSOR

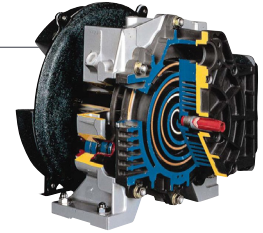
Clean, Quiet and Efficient

Our scroll compressors pack tremendous value into a small, efficient package.

What Makes Our Oil-Free Scroll Compressors Unique?

Efficient Design and Control

Our scroll compressors deliver more flow per kW in most cases and reach pressures up to 145 psig in a single stage of compression. We achieve this efficiency through design features such as:



- **Start/stop control** ensures the compressor only delivers what is needed when it is needed
- **Nearly silent operation** using the quietest compression technology
- **Small radius rotation** provides virtually instant pressure when started

Base-Mounted, Quiet-Enclosed



WS22T



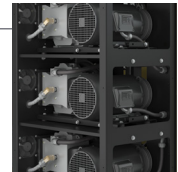
WS75D



W2.2i

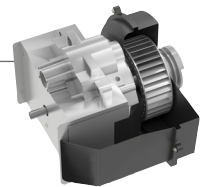
Multiplex Design

The ability to multiplex the design for part-load efficiency means you can operate the exact number of compressors to match your demand.



Cool Operation

The integral radial flow fan creates built-in intercooling without the need for additional auxiliary fan help.



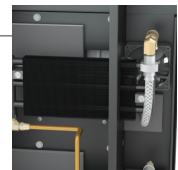
Microprocessor Control

Manages discharge pressure to meet your air demand, while measuring key operating parameters to reduce unwanted downtime (enclosed units only).



Air-cooled Aftercooler

Aftercooler is included with each pump in all packages to cool the discharge air. Discharge air temperatures vary with ambient conditions and model.

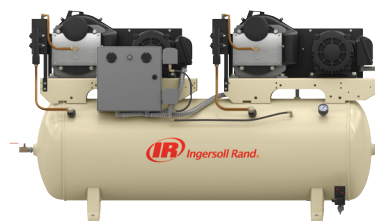
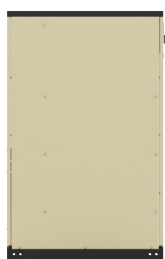




W Model Specifications

W-Models - 50 Hz

Model	Maximum Operating Pressure bar(g)	Nominal Power kW	Capacity @100 psig m ³ /min	Connection BSPT	Dimensions (mm)	Weight (kg)	Noise Level dB(A)
W2i-A8	8	2.2	0.24	1/2"	830 x 740 x 910	204	58
W2i-A10	10	2.2	0.21	1/2"		204	58
W4i-A8	8	3.7	0.40	1/2"		231	58
W5i-A8	8	5.5	0.60	1/2"		240	59
W5i-A10	10	5.5	0.53	1/2"		240	59
W7i-A8	8	7.7	0.84	1"	1445 x 800 x 1000	438	62
W7i-A10	10	7.7	0.74	1"		438	62
W11i-A8	8	11	1.20	1"		495	64
W11i-A10	10	11	1.06	1"		495	64
W17i-A8	8	16.5	1.89	R1	1280 x 770 x 1480	515	61
W17i-A10	10	16.5	1.5	R1		515	61
W22i-A8	8	22	2.52	R1	1330 x 880 x 1900	720	61
W22i-A10	10	22	2.0	R1		720	61
W33i-A8	8	33	3.78	R1.5	1360 x 1030 x 1670	1000	63
W33i-A10	10	33	3.0	R1.5		1000	63



Moisture and contamination in compressed air cause significant problems in equipment operation, such as rust, scale and clogged orifices that result in product damage or costly shutdowns. Making our air treatment equipment an integral component of your compressed air system will improve productivity, system efficiency and product or process quality.

Modular Desiccant Dryers

Choose desiccant dryers when very low dew points are necessary for high-quality air and to prevent potential freeze-up.



- **Delivers high-quality air**, ISO Class 2 or optional Class 1 pressure dew point
- **Compact footprint and low noise operation** (< 75 dBA), suitable for work environments
- **High-strength desiccant and durable components** provide extended life
- **Low pressure drop design** saves energy
- **Advanced microprocessor control** easy to use and maximizes uptime

Refrigerated Dryers

Cost-effective refrigerated dryers provide clean, dry air for most industrial applications. Cycling dryers maximize energy savings, while non-cycling dryers minimize initial cost.



- **Dew points as low as 3°C (38°F)**, meeting Class 4 requirements
- **Corrosion-free heat exchanger design** for reliable operation
- **Intuitive microprocessor control** for easy operation
- **Compact design** for easy serviceability

OEM Parts and Services

Ingersoll Rand is your trusted partner for the long haul. Our services include skilled project management and installation for start-up, system expansion or decommissioning, as well as flexible maintenance programs that meet your specific requirements. And our genuine OEM parts ensure that your compressor is running reliably and efficiently.

Installation



- Project management services



- SimplAir® piping systems



- Air system accessories

Maintenance Programs



- PackageCARE™ full risk transfer

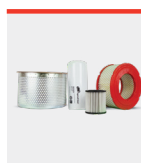


- PlannedCARE™ planned maintenance



- PartsCARE™ parts and assistance

Genuine OEM Parts



- Filters (annually)



- Tip seals and grease (2-4 years*)



- Replacement air ends (4-8 Years*)

*Part life depends on application and use—higher pressure designs will require maintenance sooner.



About Ingersoll Rand Inc.

Ingersoll Rand Inc. (NYSE:IR), driven by an entrepreneurial spirit and ownership mindset, is dedicated to helping make life better for our employees, customers and communities. Customers lean on us for our technology-driven excellence in mission-critical flow creation and industrial solutions across 40+ respected brands where our products and services excel in the most complex and harsh conditions. Our employees develop customers for life through their daily commitment to expertise, productivity and efficiency. For more information, visit www.IRCO.com.

IngersollRand.com



Member of Pneurop



Ingersoll Rand, IR, the IR logo, PackageCARE, PlannedCARE, PartsCARE and SimplAir are trademarks of Ingersoll Rand, its subsidiaries and/or affiliates. All other trademarks are the property of their respective owners.

Ingersoll Rand compressors are not designed, intended or approved for breathing air applications. Ingersoll Rand does not approve specialized equipment for breathing air applications and assumes no responsibility or liability for compressors used for breathing air service.

Nothing contained on these pages is intended to extend any warranty or representation, expressed or implied, regarding the product described herein. Any such warranties or other terms and conditions of sale of products shall be in accordance with Ingersoll Rand's standard terms and conditions of sale for such products, which are available upon request.

Product improvement is a continuing goal at Ingersoll Rand. Any designs, diagrams, pictures, photographs and specifications contained within this document are for representative purposes only and may include optional scope and/or functionality and are subject to change without notice or obligation.