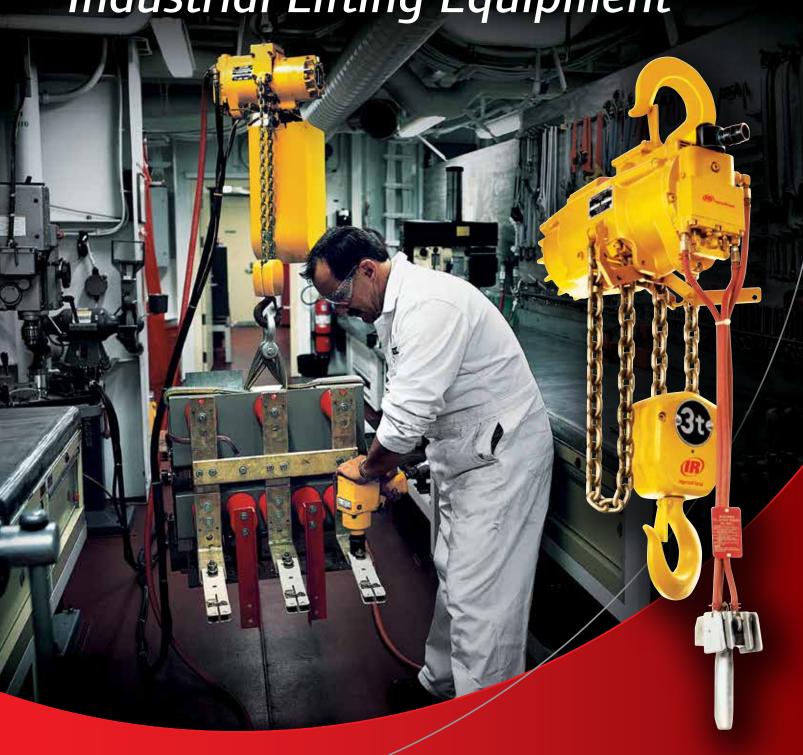


Industrial Lifting Equipment



## **Contents**



Air Chain Hoists 3
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CLK Series - 0.125 to 0.50 metric ton capacities MLK and HLK Series — 0.25 to 6 metric ton capacities 7700 Series and 7790 Series link chain hoists — 0.125 to 2 metric ton capacities



## Electric Chain Hoists. 28

Quantum Series - 0.125 to 5 metric ton capacities ULE2 Ultra-Lo Series - 1 to 24 U.S. ton capacities



## 

Trolley and Tractor Selection Guide

PT Series trolley -0.50 to 10 metric ton capacities GT Series trolley -1 to 20 metric ton capacities TIR Series trolley -0.25 to 6 metric ton capacities RT Series trolley -1 metric ton capacity BC Series clamp -1 to 10 metric ton capacities MKT Series tractor -6 metric ton towing capacity











Air chain hoists are the ideal choice when high speed, high duty-cycle, precision spotting, and the ability to operate in harsh environments are the determining factors. No one knows air chain hoists like Ingersoll Rand.

We offer the broadest range of air chain hoists in the world. This section highlights our offering of production hoists ranging in capacity from 0.125 to 6 metric tons.

The MLK and HLK Series hoists have proven themselves for years in the most difficult environments. The 7700 and 7790 Series hoists are renowned for exceptional speed and load control. The CLK Series hoist offer superior load control and low air consumption.

Our sales team and channel partners are available to help with selection, related accessories, and options to provide the optimal solution to your lifting and positioning challenges. Spare parts and our authorized service centers are there to keep them running in peak condition.

Visit our website at www.ingersollrandproducts.com to see our high-capacity chain hoists (up to 200 metric tons) and other products.

## Air chain hoists selection guide

	Lifting	Capacity metric			Speed Load		ig Speed I Load		Mount Iroom		/ Mount droom		g Weight Hook	
Model	lb	tons	# Falls	ft/min	m/min	ft/min	m/min	in	mm	in	mm	lb	kg	Page No.
CLK SERIES														
CL125K	275	0.125	1	43	13.1	37	11.3	11.5	292.1	14.1	358.1	34	15.4	6
CL250K	550	0.25	1	32	9.8	45	13.7	11.5	292.1	14.1	358.1	34	15.4	6
CL500K	1100	0.50	2	15	4.6	22	6.7	12.75	323.9	15.35	389.9	38	17.2	6
MLK SERIES	AND HLK	SERIES												
ML250K	550	0.25	1	101	30.8	117	35.7	18	457.2	18	457.2	48	21.8	10
ML250KS	550	0.25	1	40	12.2	90	27.4	18	457.2	18	457.2	48	21.8	10
ML250KR	550	0.25	1	26	7.9	38	11.6	18	457.2	18	457.2	48	21.8	10
ML500K	1,100	0.5	1	55	16.8	97	29.6	18	457.2	18	457.2	48	21.8	10
ML500KS	1,100	0.5	1	22	6.7	66	20.1	18	457.2	18	457.2	48	21.8	10
ML500KR	1,100	0.5	2	13	4	20	6.1	18	457.2	18	457.2	61	27.7	10
ML1000K	2,200	1	2	28	8.5	49	14.9	18	457.2	18	457.2	61	27.7	10
ML1000KS	2,200	1	2	11	3.4	33	10.1	18	457.2	18	457.2	61	27.7	10
HL1000K	2,200	1	1	26	7.9	37	11.3	18.5	469.9	18.1	460.5	84	38.1	10
HL1000KR	2,200	1	1	26	7.9	37	11.3	18.5	469.9	18.1	460.5	84	38.1	10
HL1500K	3,300	1.5	1	16	4.9	26	7.9	18.8	477.5	18.9	479.5	84	38.1	10
HL2000K	4,400	2	2	13	4	18	5.5	23	584.2	21.6	549.4	125	56.7	10
HL3000K	6,600	3	2	8	2.4	13	4	25	635	22.6	574.8	125	56.7	10
HL4500K	10,000	4.5	3	4.6	1.4	10	3.1	30.9	784.4	28	711.2	193	87.5	10
HL6000K	13,200	6	4	3.5	1.1	7.6	2.3	36.2	919.2	32.2	817.6	248	112.5	10
ARO SERIES														
7770E	275	0.125	1	110	33.5	275	83.8	17	432	16.9	428	41	18.6	19
7718E	550	0.25	1	82	25	224	68.3	17	432	16.9	428	41	18.6	19
7756E	1,100	0.5	1	41	12.5	112	34.1	17	432	16.9	428	41	18.6	19
7776E	2,200	1	2	21	6.4	56	17.1	21.7	551	20.5	521	53	24	19
7790A	2,200	1	1	26	7.9	44	13.4	18.9	479	15	381	62	28.1	19
7792A	4,400	2	2	12	3.7	24	7.3	22.4	568	18	457	81	36.7	19
7712EL	550	0.25	1	50	15.2	70	21.3	17	432	17.1	435	41	18.6	19
7714EL	1,500	0.68	2	16	4.9	16	4.9	17	432	17.1	435	41	18.6	19
7796AL	1,500	0.68	1	16	4.9	16	4.9	18.9	479	15	381	62	28.1	19
7798AL	2,400	1.1	2	12	3.7	12	3.7	22.4	568	18	457	81	36.7	19
7799AL	3,000	1.36	2	7	2.1	7	2.1	22.4	568	18	457	81	36.7	19

 $All\ Ingersoll\ Rand\ Series\ hoists\ meet\ or\ exceed\ ASME/ANSI\ B30.16\ standards.\ Please\ consult\ factory\ for\ hoists\ that\ meet\ the\ European\ machinery\ directive\ (EC)\ and\ carry\ the\ CE\ mark.$ 

## Choosing the right hoist

Material handling needs differ from application to application. Ingersoll Rand offers numerous hoist types with a range of options that can be matched to meet your specific requirements. When the time comes to select the appropriate hoist for your needs, consider the following criteria:

### Maximum load

Consider the maximum load the hoist will need to accommodate. Ingersoll Rand hoists have weight ratings from 275 lb to 6 tons. Consider hoist speed. The speed requirement of a hoist is dependent on the corresponding cycle time of the task to be performed – lift, transport, lower, return, start again.

### Installation requirements

Ingersoll Rand hoists, whether hook or trolley, can be mounted on several beam configurations. Compact for low headroom requirements, these hoists can be mounted in areas where others can't.

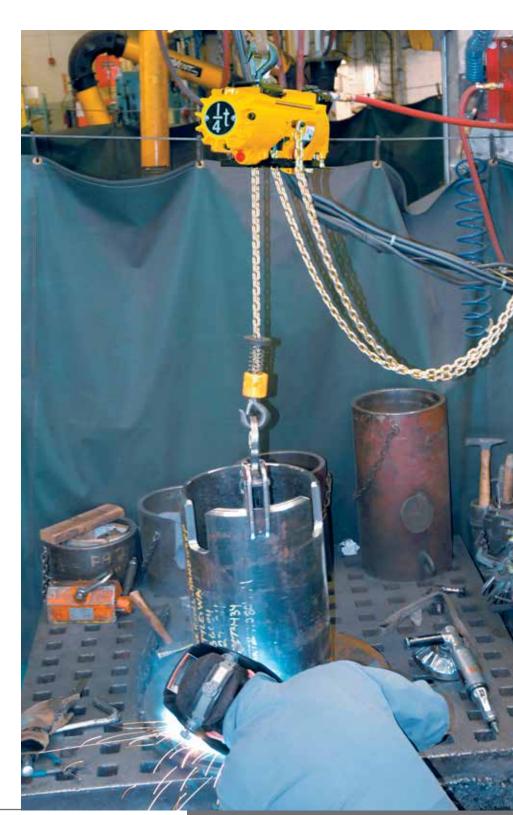
### Air supply

To ensure maximum operating performance, Ingersoll Rand rotary-vane air hoists require air supplies that continually provide clean, lubricated air at sufficient pressure and volume. Ingersoll Rand hoists require 90 psig at 32 to 70 scfm.

## **Control method**

Our rotary-vane air hoists control lift and descent by admitting proportional amounts of air to the motor through a valve. Ingersoll Rand offers two control systems:

- 1. Pendent control system a 3-hose pilot pressure / bleed system opens and throttles
- Pull-chain system operator-controlled pull chains attached to arm open and close the valve.



## **CLK Series**

Pneumatic hoists: 125-, 250-, and 500-kg models

**Disc brake** is non-asbestos and spring-engaged with an air release that offers significant control while minimizing air consumption.

## A two-stage differential transmission

multiplies motor torque and reduces speed.
Oil lubrication helps create maximum durability.
Gearing components are made from high-strength, heat-treated steel alloy.

**Forged five-pocket pocket wheel** provides for smooth lifts and enhanced chain life.

**Specially designed slack chain opening prevents dangerous cross-linking** by guiding chain to the drive wheels.

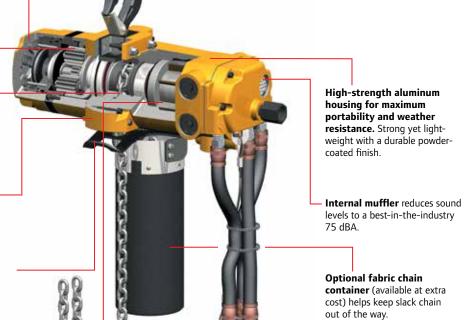
**Upper and lower limit stops prevent dangerous over-travel of the hook** in either direction, reducing possible damage to hoist and load.

100% duty cycle multi-vane (6) air motor offers a high-torque and low-maintenance design.

Air porting under the vanes creates smooth operation, positive starting, and long life.

**Double reeving** is used on 500-kilogram units only.

**Bottom latch-type swivel hooks meet OSHA requirements** and are supported by anti-friction needle type thrust bearings.



Full flow pendent for maximum control and enhanced load

positioning capabilities.

**Standard link load chain** is zinc-plated steel DAT grade 80.

Ergonomic pendent handle (shown with optional E-stop) is rugged and durable. Guard covers both levers and can be used with or without gloves. Optional E-stop (available at extra cost) makes this hoist CE-compliant.

## **CLK Series**

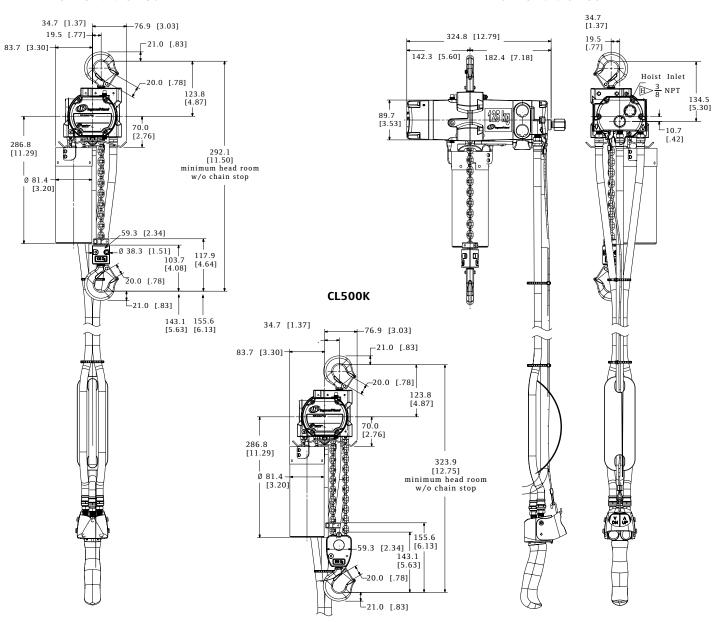
Pneumatic hoists: 125-, 250-, and 500-kg models

## **CLK Series Specifications**

	Capacity				Mount Iroom	Trolley Head	Mount room	Rated	_	Speed No L		Rated	Lowerin Load	g Speed No I		Chain		Weight ot of lift)		Veight t of Lift
Model	lb	kg	# Falls	in	mm	in	mm	ft/min	m/min	ft/min	m/min	ft/min	m/min	ft/min	m/min	Size	lb	kg	lb	kg
CL125K	275	125	1	11.5	292.1	14.1	358.1	43	13.1	56	17.1	37	11.3	27	8.2	4 x 12	0.24	0.11	34	15.4
CL250K	550	250	1	11.5	292.1	14.1	358.1	32	9.8	56	17.1	45	13.7	27	8.2	4 x 12	0.24	0.11	34	15.4
CL500K	1100	500	2	12.75	323.9	15.35	389.9	15	4.6	26	7.9	22	6.7	13	4.0	4 x 12	0.48	0.22	38	17.2

Working pressure from 5 to 7 bar (70 to 100 psi). Air consumption @ rated load — all models 0.9 m (32 cfm). Air inlet 3/8" NPT. Sound level 75 dBA.

## CL125K and CL250K CL125K and CL250K



## **Accessories**

Pneumatic hoists: 125-, 250-, and 500-kg models

## **PT Series Hook-on Trolley**

Model	lb	Capacity metric tons	Flange Adjustment in		Min. Curve Radius in	Weight lb	Kit no. (order separate)	Flange Adjustment in	Weight lb
STANDARD SERIES									
PT005-8	1,100	0.50	2.6 – 8	4	36	19.7	PT005-WFK	8 - 13	5.5



Wheels are cast iron and the universal tread fits either flat or tapered beams.

Cousin to the PT Series trolley, the twin suspension shaft RT Series trolley offers a rigid connection for the CLK Series of air chain hoists. Lug adapter CL250K-425 is required for use with the RT trolley.

## **RT010 Series Trolley**

Trolley Part Number	Capacity metric tons	Fits Beam Flange Width in	Minimum Turning Radius in
RT010	0.25 - 1	2.7 - 6	36



Wheels have universal tread for use on flat or tapered beams.

## Filters - Regulators - Lubricators

Part No. TRIO UNITS: FILTE	Size (in) NPTF ERS, REGULATORS,	Flow Rate scfm LUBRICATORS	Adj. Pressure Range psig	Bowl Capacity oz	Height x Width in
C38341-810	1/2	150	5 – 250	4	6 x 8.7
C38451-810	3/4	200	5 – 250	4	8.6 x 11.1
C38461-810	1	215	5 – 250	4	8.6 x 11.1



## **Quick Exhaust Valves**

Part	For Use	Control	Style	Pendent Length
Number	With	Type		ft
MR-939	All CLK Series	Full-flow	3/8" NPT	15 – 40

The first pair of full-flow valves will be installed between 7 and 8 ft from the pendent handle after pendent hose length reaches 16 ft. Any additional valves will equally divide the remaining hose length.

## **E-Stop Pendent Handle**

Part Number	Description
45667359	Pendent handle assembly with E-stop function



## **Link Chain Canvas Basket**

Part No.	Capacity ft
CL250K-749-20	20
CL250K-749-40	40

Link Chain Canvas Basket



## Industry-leading durability, precision, and flexibility

Ingersoll Rand, the most trusted name for quality, high-value hoists, introduces the CLK Series, including 125-, 250- and 500-kilogram models.

## The CLK Series is the smart choice for:

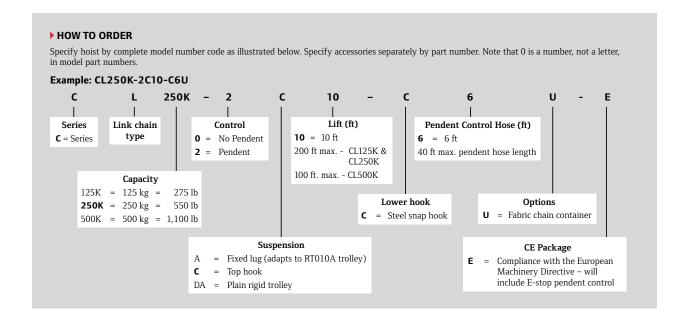
- ▶ Durability that delivers more uptime With a FEM/ISO mechanism classification of 1Am/M4 (ASME HST-5 rating of A5), CLK Series hoists are duty-rated to go an incredible 800 full-load hours between overhauls.
- ▶ Lifting speed and precision control for enhanced ease of use Lifting speed of 43 fpm (13.1m/min) for the 125 kg models and 32 fpm (9.8m/min) for the 250 kg models is the **best in its class**. Enhanced load "positioning" capabilities and an outstanding combination of motor control and brake release make this hoist ideal for precision applications.
- ► "Best-in-the-industry" quiet operation enhances safety and decreases operator fatigue Sound levels of just 75 dBA make CLK Series hoists easy on operators, while also minimizing the overall ambient noise of the work site.
- ▶ Highly efficient air motor saves money For hoists in its class, CLK Series gets the most performance from your compressed air output. The CLK Series consumes only 32 cfm (0.9 m³/min) of air lifting rated load and less then 16 cfm (0.5 m³/min) while lowering load.

For more information on how the CLK Series hoists can generate high return on your equipment investment:

See your local distributor

Call 866-207-6923

VISIT ingersollrandproducts.com



## **MLK and HLK Series**

## 0.25 to 6 metric ton lifting capacities

## **Benefits**

- · 100 percent duty cycle enables continuous operation
- Dust, dirt, moisture, and corrosive gases kept out of the motor by air pressure — ideal for foundries and electro-plating applications
- Minimum chance of electrical shock makes air hoists ideal for highly flammable environments such as chemical plants and refineries; spark-resistant models also available
- Simple pull-chain speed and directional controls provide precise load-spotting capabilities; easy-to-operate pendent air valves provide a variable control signal with adjustable response by a variable orifice. For more precise control, MLKS slow-speed models are available.
- Motor, brake, and throttle parts are interchangeable with all current Ingersoll Rand air chain hoists
- Ingersoll Rand air chain hoists are designed and constructed for trouble-free maintenance

**Top and bottom latch-type swivel hooks** meet OSHA requirements and are supported by anti-friction roller bearings (Bullard Burnham hooks are available for all models,

except spark-resistant)

Manual brake release kit allows operators to safely lower a suspended load in a power failure

Air-operated, non-asbestos, selfadjusting disc brake balances effort to motor torque by sensing air pressure in the valve chest, providing precise control and eliminating back-drop encountered with some mechanical brakes; if air supply is interrupted, pressure release causes instantaneous, automatic braking

Heat-treated planetary gearing system provides high-torque capability by splitting the torque path, thereby dividing and balancing the load over more teeth, assuring longer life and reduced maintenance

A small amount of exhaust air flows over chain and drive wheel to help lubricate chain from spent in-line lubrication of motor

**Slack chain** is guided into drive wheels by a specially designed opening that prevents dangerous cross-linking

**Upper and lower limit stops** prevent dangerous over-travel of the hook in either direction, reducing possible damage to hoist or load

**Fabric or metal container** keeps slack chain out of the way

**Standard link load chain** is zinc-plated steel; stainless steel chain available for 0.25-ton through 1-ton spark-resistant models

Two-piece, single-line hook block entraps chain links and hook bearing without using small load-bearing pins or fasteners



 All bearings are either ball- or rollertype to minimize friction

 An internal muffler reduces sound levels to 85 dBA; woven to prevent corrosion and clogging

Inlet swivel and strainer are combined for easy hookup from any direction — swivel reduces hose fatigue, especially on hook-mounted units; strainer nipple provides extra assurance of clean air for maximum wear protection

**Precision throttle valves** for smooth operation and metering of air; valves are poppet-type for ease of maintenance

**High-strength aluminum housing** is strong yet lightweight for maximum portability and weather resistance

**Control adjustment screws** provide sensitivity and maximum speed control for pendent models

**100** percent duty-cycle multivane motor with high torque, low maintenance design, and air porting under vanes for smooth operation, positive starting, and long life

**Pilot pendent control** provides a variable pressure signal to the valve chest, where flow to hoist is metered accordingly; air does not travel through pendent, thus pendent length does not affect performance; control hoses are small, flexible, and easily converted to different lengths

One-piece, cast-aluminum guarded pendent handle for maximum durability; guards on either side of levers are cast-in for protection against accidental operation; all functional parts are corrosion- and spark-resistant

## **MLK Series and HLK Series**

0.25 to 6 metric ton lifting capacities

## **Features**

### **MLK Series**

The Ingersoll Rand MLK family of hoists is suitable for A5 / H5 severe-duty use in the 0.25 to 1 metric ton range. The MLK Series is designed to be used as a high-speed production hoist; the MLKS\* is better suited for slow-speed spotting.

### **HLK Series**

The HLK Series incorporates a larger chain wheel to accommodate 3/8" diameter chain and a lower gear ratio to handle increased load capacities. HLK Series hoist capacities range from 1 to 6 metric tons and are severe-duty rated. Refer to the trolley section on page 61 for plain, geared, and motorized trolleys.

## **Spark-resistant features**

MLKR and HLKR spark-resistant hoists have been designed to give maximum protection in explosive and other hazardous environments.

### Components for spark-resistance include:

- · Bronze hooks
- · Bronze trolley wheels
- Stainless-steel (one part reeving) or aluminum (two parts reeving) lower hook blocks
- · Aluminum stop ring (1/4-ton models)
- · Stainless-steel load chain
- Stainless-steel pendent levers and bronze valve caps

The load capacity and speeds of MLKR and HLKR Series units are reduced. A restricted motor is used to accomplish this, as stainless-steel chain is not hardened and strength is less than standard alloy chain.





## **MLK and HLK Series**

0.25 to 6 metric ton lifting capacities

## MLK and HLK Specifications (performance at 90 psi, 6.3 bar)

	Сара	city		Hook	Mount	Trolley	Mount		Lifting	Speed			Lowerin	ıg Speed			Chai	Veight		
		metric		Head	Iroom	Head	lroom	ı Rated Load No Lo			Load	Rated Load No Load			Load	Chain	(per foot of lift) w			t of Lift
Model	lb	tons	# Falls	in	mm	in	mm	ft/mir	m/min	ft/min	m/min	ft/min	m/min	ft/min	m/min	Size	lb	kg	lb	kg
ML250K	550	0.25	1	18	457.2	18	457.2	101	30.8	171	52.1	117	35.7	99	30.2	6.4 x 19.5	0.6	0.3	48	21.8
ML250KS	550	0.25	1	18	457.2	18	457.2	40	12.2	71	21.6	90	27.4	53	16.2	6.4 x 19.5	0.6	0.3	48	21.8
ML250KR	550	0.25	1	18	457.2	18	457.2	26	7.9	42	12.8	38	11.6	30	9.1	6.4 x 19.5	0.6	0.3	48	21.8
ML500K	1,100	0.50	1	18	457.2	18	457.2	55	16.8	106	32.3	97	29.6	59	18	6.4 x 19.5	0.6	0.3	48	21.8
ML500KS	1,100	0.50	1	18	457.2	18	457.2	22	6.7	44	13.4	66	20.1	32	9.8	6.4 x 19.5	0.6	0.3	48	21.8
ML500KR	1,100	0.50	2	18	457.2	18	457.2	13	4	21	6.4	20	6.1	15	4.6	6.4 x 19.5	1.1	0.5	61	27.7
ML1000K	2,200	1	2	18	457.2	18	457.2	28	8.5	53	16.2	49	14.9	30	9.1	6.4 x 19.5	1.1	0.5	61	27.7
ML1000KS	2,200	1	2	18	457.2	18	457.2	11	3.4	22	6.7	33	10.1	16	4.9	6.4 x 19.5	1.1	0.5	61	27.7
HL1000K	2,200	1	1	18.5	469.9	18.1	459.7	26	7.9	40	12.2	37	11.3	26	7.9	9.5 x 25.7	1.3	0.6	84	38.1
HL1000KR	2,200	1	1	18.5	469.9	18.1	459.7	26	7.9	40	12.2	37	11.3	26	7.9	9.5 x 25.7	1.3	0.6	84	38.1
HL1500K	3,300	1.50	1	18.8	477.5	18.9	480.1	16	4.9	28	8.5	26	7.9	16	4.9	9.5 x 25.7	1.3	0.6	84	38.1
HL2000K	4,400	2	2	23	584.2	21.6	548.6	13	4	20	6.1	18	5.5	13	4	9.5 x 25.7	2.6	1.2	125	56.7
HL3000K	6,600	3	2	25	635	22.6	574	8	2.4	14	4.3	13	4	8	2.4	9.5 x 25.7	2.6	1.2	125	56.7
HL4500K	9,900	4.50	3	30.9	784.9	28	711.2	4.6	1.4	10.5	3.2	10	3.1	6.6	2	9.5 x 25.7	3.9	1.8	193	87.5
HL6000K	13,200	6	4	36.2	919.5	32.2	817.9	3.5	1.1	8.4	2.6	7.6	2.3	4.8	1.5	9.5 x 25.7	5.2	2.4	248	112.5

Working pressure from 5 to 7 bar (70 to 100 psi). Air Consumption @ rated load - ML250KS, ML250KR, ML500KS, ML500KR, ML1000KS = 1.27m³ (45 cfm) all other models = 1.98m³ (70 cfm). Air inlet 1/2" NPT. Sound level 85 dBA.

## **Trolley Mount Specifications**

	Trolley	Capacity		imum Iroom		Speed at I Load		umption @ d Load	Trolley Adjus	Flange tment		m Curve dius	Air Inlet		/eight t of Lift
Model	type	metric tons	in	mm	ft/min	m/min	ft³/min	m³/min	in	mm	ft	m		lb	kg
ML250K, KS, KR	Plain	0.25	18	457	-	-	-	-	2.66-12	68-305	3.5	1.1	-	68	31
	Geared	0.25	18	457	-	-	-	-	2.66-12	68-305	3.5	1.1	-	71	32
	Motor	0.25	18	457	95	29	35	1	2.66-12	68-305	3.5	1.1	1/4	78	35
ML500K, KS, KR	Plain	0.50	18	457	-	-	-	-	2.66-12	68-305	3.5	1.1	-	68	31
	Geared	0.50	18	457	-	-	-	-	2.66-12	68-305	3.5	1.1	-	71	32
	Motor	0.50	18	457	95	29	35	1	2.66-12	68-305	3.5	1.1	1/4	78	35
ML1000K, KS	Plain	1	17	432	-	-	-	-	2.66-12	68-305	3.5	1.1	-	81	37
	Geared	1	17	432	-	-	-	-	2.66-12	68-305	3.5	1.1	-	84	38
	Motor	1	17	432	93	28	35	1	2.66-12	68-305	3.5	1.1	1/4	91	41
HL1000K, KR	Plain	1	18	457	-	-	-	-	3.25-12	83-304	3.5	1.1	-	106	48
	Geared	1	18	457	-	-	-	-	3.25-12	83-304	3.5	1.1	-	109	50
	Motor	1	18	457	93	28	35	1	3.25-12	83-304	3.5	1.1	1/4	116	53
HL1500K	Plain	1.50	18	457	-	-	-	-	3.25-12	83-304	3.5	1.1	-	106	48
	Geared	1.50	18	457	-	-	-	-	3.25-12	83-304	3.5	1.1	-	109	50
	Motor	1.50	18	457	84	25	35	1	3.25-12	83-304	3.5	1.1	1/4	116	53
HL2000K	Plain	2	22	559	-	-	-	-	3.25-12	83-304	3.5	1.1	-	203	92
	Geared	2	22	559	-	-	-	-	3.25-12	83-304	3.5	1.1	-	206	94
	Motor	2	22	559	80	24	35	1	3.25-12	83-304	3.5	1.1	1/4	213	97
HL3000K	Plain	3	23	584	-	-	-	-	3.25-12	83-304	3.5	1.1	-	203	92
	Geared	3	23	584	-	-	-	-	3.25-12	83-304	3.5	1.1	-	206	94
	Motor	3	23	584	71	22	35	1	3.25-12	83-304	3.5	1.1	1/4	213	97
HL4500K	Plain	4.50	27	686	-	-	-	-	4.25-7.25	108-184	5	1.5	-	392	178
	Geared	4.50	27	686	-	-	-	-	4.25-7.25	108-184	5	1.5	-	395	180
	Motor	4.50	27	686	60	18	35	1	4.25-7.25	108-184	5	1.5	1/4	402	182
HL6000K	Plain	6	29	737	-	-	-	-	4.25-7.25	108-184	5	1.5	-	442	201
	Geared	6	29	737	-	-	-	-	4.25-7.25	108-184	5	1.5	-	445	202
	Motor	6	29	737	45	14	35	1	4.25-7.25	108-184	5	1.5	1/4	452	205

Working pressure from 5 to 7 bar (70 to 100 psi).

## Hoist accessories for MLK and HLK Series

## **Chain Container**

Series	Chain Capacity* ft	Metal Container Part Number	Fabric Container Part Number
MLK	13	ML10-K749	N/A
MLK	17	N/A	ML50K-K749-17
MLK	26	ML20-K749A	N/A
MLK	40	ML20-K749-20	N/A
MLK	45	N/A	ML50K-K749-45
MLK	80	MLK-K750-80	N/A
HLK	20	HLK-K750-20	HLK-K749-20
HLK	40	HLK-K750-40	HLK-K749-40
HLK	85	HLK-K750-80	N/A

<sup>\*</sup>Chain containers are for one-part single lines. For two-part lines, divide capacity by two; for three-part lines by three, etc.





**Fabric Container** 

## Hooks

	_		
Series	Capacity metric tons	Bullard-Burnham Top Or Bottom Part Number	Bronze Latch Type* Top Or Bottom Part Number
MLK	0.25	CE110-KBB377	MLK-KRS304
MLK	0.50	CE110-KBB377	ML500KR-K377
MLK	1	CE120-KBB377	N/A
HLK	1	HLK-ABB377	HLK-SR377
HLK	1.50	HLK-ABB377	HL1500K-SR377
HLK	2	HL2000K-ABB377	HL2000K-SR377
HLK	3	HL3000K-ABB377	HL3000K-SR377
HLK	4.50	HL4500K-ABB377	HL4500K-SR377
HLK	6	HL6000K-ABB377	HL6000K-SR377

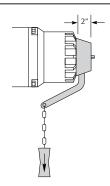


Bullard-Burnham hook

 $Bullard\hbox{-}Burnham\ hooks\ are\ not\ available\ for\ spark\hbox{-}resistant\ models.$ 

## Manual Brake Release Kit (M)

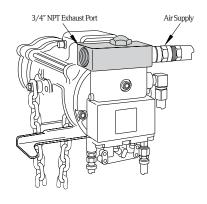
For all MLK Series and HLK Series hoists. Part number MLK-K390.



## Piped-away Exhaust Kits for MLK Series and HLK Series Hoists

### Part Number MHLK-KEXH

This two-piece kit replaces swivel air inlet on hoist. Noise is reduced with addition of piped-away exhaust hose. Use  $1^{\prime\prime}$  diameter exhaust hose to minimize reduction in lift speed.



## **Hose Trolleys**

Part Number	Flange Width in	
7703	2.33 to 5	
D10-8888	5 to 8.75	

Maximum hanging weight per unit is 35 lb; each can be adjusted to fit 1/2'' to 1-1/4'' O.D. hoses.



<sup>\*</sup>Not pictured.

## **Hoist accessories for MLK and HLK Series**

## **Pendent Handles**

			ir Inlet	
Time / Dank Number	A in	B in	C in	D in
Type / Part Number				
SINGLE-MOTOR				
MLK-A269C	1/8	1/8	N/A	N/A
EZG-A269	3/8	1/8	N/A	N/A
MR-269C	3/8	3/8	N/A	N/A
C6H20A-A169B	1/2	1/2	N/A	N/A
TWO-MOTOR				
PILOT-A122B	3/8	1/8	1/8	N/A
MLK-K122B	3/8	1/8	3/8	N/A
MR-A122C	3/8	3/8	3/8	N/A
C6H20A-A122B	1/2	1/2	3/8	N/A
THREE-MOTOR				
PILOT-A132B	3/8	1/8	1/8	1/8
MLK-K132B	3/8	1/8	3/8	3/8
MR-A132C	3/8	3/8	3/8	3/8
C6H20A-A132B	1/2	1/2	3/8	3/8

When a pendent-controlled hoist is purchased with a pendent-controlled power trolley or tractor, the required two- or three-motor pendent is furnished at no extra cost in place of an individual pendent, when specified.

## **Link Load Chain**

Series	Туре	Bulk Part Number	Chain Size Diameter / Pitch mm	
MLK	Zinc-plated*	M745Z	6.4 x 19.5	
MLK	Stainless steel**	M745S	6.4 x 19.5	
HLK	Zinc-plated*	H745Z	9.5 x 25.7	
HLK	Stainless steel**	H745S	9.5 x 25.7	

<sup>\*</sup>Standard.

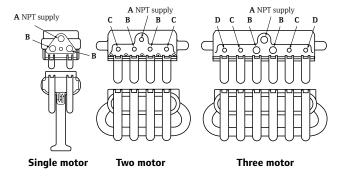
## **Pull Chain Conversion**

Part Number	Description
MLK-K415A	Wooden directional and crossbar handles only
CA110-B240	Standard chain; specify total length of both chains
DO2-1413	Aluminum spark-resistant chain; specify total length of both chains

## **Pendent Conversion Kit**

Part Number	Description
MLK-AL269C	MLK Series, HLK Series, and HLKR Series hoists; specify length

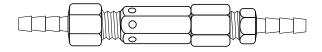




## **Quick Exhaust Valves**

Part Number	For Use With	Control Type	Style	Pendent Length ft	Quantity Recommended*
20417	All MLK Series	Pilot	Push-on	21 – 50	2
20417	HLK Series hoists		1/4" NPT hose	51 – 75	4
MR-939-6	TIR Series trolleys	Full-flow	Push-on	21 – 50	2
MR-939-6	MTK Series tractors		3/8" NPT hose	51 – 75	4

 $<sup>^*</sup>$ The first pair of full-flow valves will be installed between 5' and 7' from the pendent handle. Any additional valves will equally divide the remaining hose length.



Part number 20417. Part number MR-939-6 not shown.

## **Drawbar Hitch Kits for Use with MTK Series Tractors**

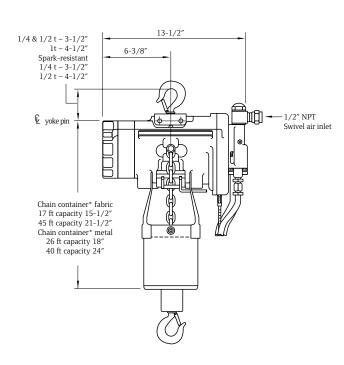
Series	Part Number
HL1000K, HL1500K, HL2000K and HL3000K with rigid trolley	No kit required; standard drawbar kit included with MTK Series tractors fits these hoists
MLK with rigid trolley	MR-K1

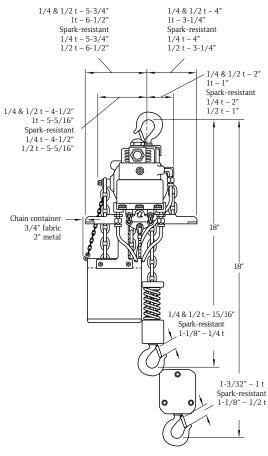
 $<sup>**</sup>For spark-resistant \ models \ only.$ 

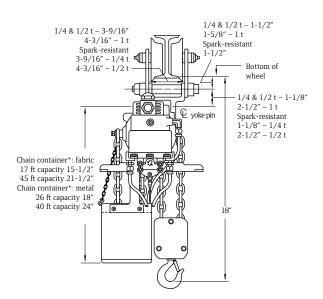
## MLK, MLKS and MLKR Series

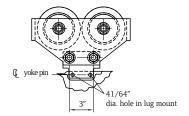
0.25 to 1 metric ton lifting capacities

## **Dimensions**









<sup>\*</sup>Chain container capacities are for one-part single lines. For two-part lines, divide capacity by two.

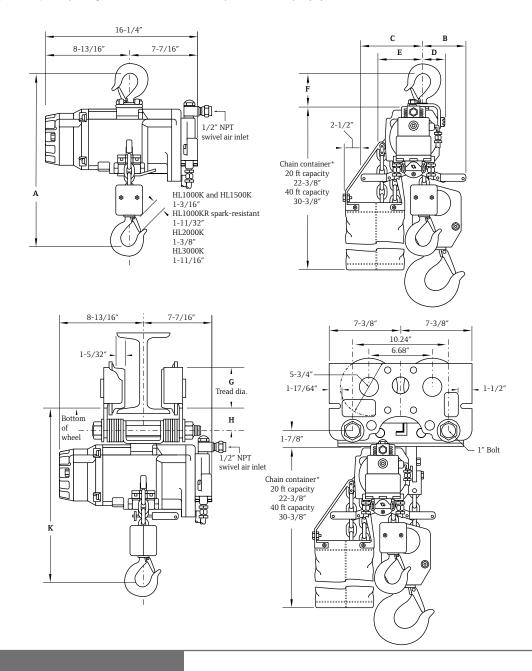
## **HLK and HLKR Series**

1 to 3 metric ton lifting capacities

## **Dimensions**

	Min													
Series	A in	B in	C in	D in	E in	F in	G in	H in	K in					
HL1000K/R	18.5	4.8	7.3	2.4	5.4	3.5	4.5	2.4	18.1					
HL1500K	18.5	4.8	7.3	2.4	5.4	3.5	4.5	2.4	18.9					
HL2000K	23	3.6	8.4	2.4	6.6	5.8	4.5	2.4	21.6					
HL3000K	23	3.6	8.4	2.4	6.6	6.3	4.5	2.4	22.6					

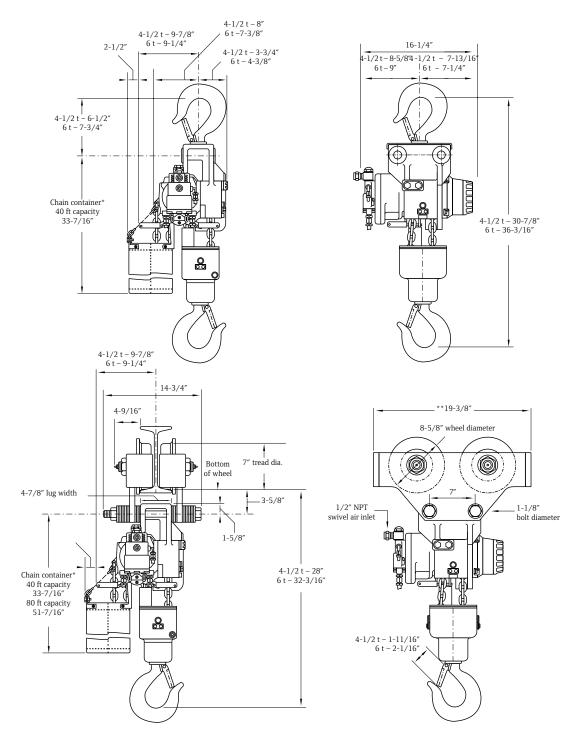
<sup>\*</sup>Chain container capacities are for one-part single lines (1- and 1.50-ton). For two-part lines, divide capacity by two.



## **HLK Series**

4.50 to 6 metric ton lifting capacities

## **Dimensions**



<sup>\*</sup>Chain container capacities are for single-line. For three-part 4.50-ton units, divide capacity by three. For four-part 6-ton units, divide capacity by four.

\*\*For additional geared and motorized trolley dimensions refer to dimensions in the TIR Series trolley section.

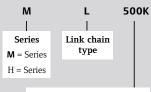
## **MLK and HLK Series**

0.25 to 6 metric ton lifting capacities

### HOW TO ORDER

Specify hoist by complete model number code as illustrated below. If a trolley is required, specify beam size, type and flange width. Specify accessories separately by part number. Note that 0 is a number, not a letter, in model part numbers.

## Example: ML500KR-2R10R6U

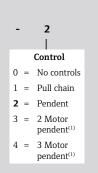


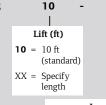
# Capacity 250K = 250 kg = 550 lb 500K = 500 kg = 1,100 lb 1000K = 1,000 kg = 2,200 lb 1500K = 1,500 kg = 3,300 lb 2000K = 2,000 kg = 4,400 lb 3000K = 3,000 kg = 6,600 lb 4500K = 4,500 kg = 10,000 lb

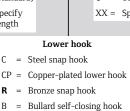
6000K =6,000 kg = 13,200 lb

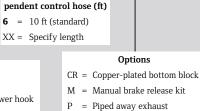
## Spark-resistant

- R = Add for spark-resistant (0.25, 0.50 t MLKR and 1 t HLKR)
- S = Add for slow speed spotting (0.25, 0.50, 1 t MLKS)









= Steel chain container

= Fabric chain container

Length of pull/chain or

U

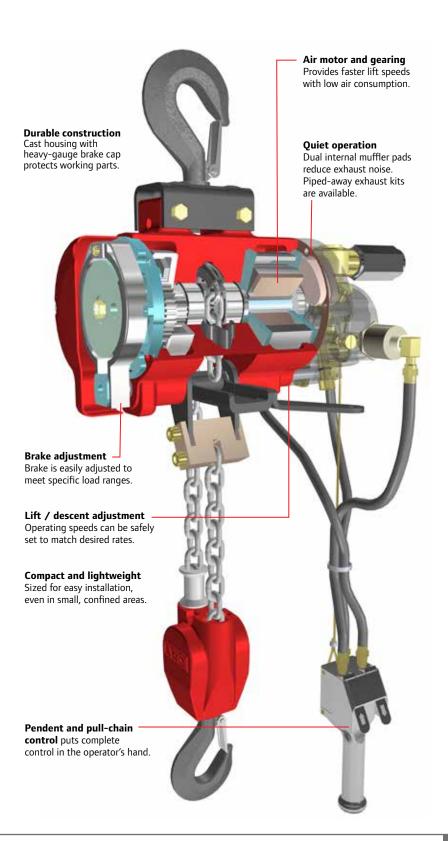
## Suspension = Fixed lug

- B = Bullard hook (self closing)
- **R** = Bronze snap hook
- C = Swivel top hook CP = Copper-plated top hook
- DA<sup>(3)</sup> = Plain rigid trolley (universal wheels "A" flange)
- $DD^{(3)}$  = Plain rigid trolley (universal wheels "D" flange)
- FXXA<sup>(2)(3)</sup> = Hand geared trolley (universal wheels "A" flange)
- FXXD<sup>(2)(3)</sup> = Hand geared trolley (universal wheels "D" flange)
- $HA^{(3)}$  = Vane mtr. powered trolley (universal wheels "A" flange)
- HD<sup>(3)</sup> = Vane mtr. powered trolley (universal wheels "D" flange)

### NOTE:

- (1) Required with "H" suspension.
- (2) XX = specify hand chain length if other than standard "08" (8 ft) required.
- (3) For solid bronze wheels on non-spark resistant models, add "R" to the end of the trolley suspension code. (See pages 20 and 21 for price.)

## 7700 Series and 7790 Series link chain hoists



### Quality and performance

Ingersoll Rand hoists can be equipped with a variety of optional features that can be matched to the specifications of almost any job. Their long operating life, cost-effective service and maintenance, and dependable performance are supported by a host of standard features.

### Rotary-vane air motors

These powerful, self-cooling rotary motors keep Ingersoll Rand hoists at peak performance in high-temperature situations. And, because they are air-powered, they further reduce the chance of causing sparks in a volatile environment.

### Complete operator control

A pressure pendent or pull chain puts complete control of the hoist in the operator's hand. These hoists respond immediately to an operator's "inching" commands.

### External brake adjustment

Easily customizes the sensitivity of the hoist to the load range for any application. This results in ease of operation with better spotting, feathering, and overall control.

## Fast, efficient load handling

Rotary-vane air motors and efficient gearing combine to deliver one of the fastest lift speeds available. Gear ratios have been calculated to yield the lowest possible air consumption.

### Job-matched performance

Numerous options allow Ingersoll Rand hoists to be matched to specific application requirements, including link or roller load chains, hook types, manual and power trolleys, pull chain or pendent control, standard and spark-resistant, and 300-lb to 2-ton capacities.

### Clean and quiet

For applications and environments that require clean air, exhaust can be piped away. A two-stage filtration system removes foreign matter from air supplies so motors can operate at peak performance with longer operating lives.

## **Easy installation**

Lightweight and convenient, Ingersoll Rand hoists are easier to install than any other model. Even in small, confined areas, they can be installed and removed with minimal effort.

## 7700 Series and 7790 Series link chain hoists

0.125 to 2 metric ton lifting capacities

## Continuous heavy-duty applications

The 7700 and 7790 Series has been designed specifically for heavy-duty industrial applications where loads vary between 275 and 4,400 lb. Simple, rugged, and reliable, these hoists are constructed with few moving parts for easy repair and less downtime. These hoists come complete with 10 feet of standard lift and 6 feet of either pendent control or pull-chain control.

### **Features**

- Exceptional slow-speed control provides superior "spotting" characteristics
- Powerful, self-cooling rotary motors keep hoists at peak performance in high temperatures
- · Brake control easily adjusts to meet specific load ranges
- Motor and gearing provide faster lift speeds with low air consumption







## 7700 Series and 7790 Series Specifications

	Capacity metric			Hook Mount Headroom		Trolley Mount Headroom		Lifting Speed Rated Load No Load			Load	Rated		g Speed No I	Load	Chain		Weight ot of lift)		Veight ft of Lift
Model	lb	tons	# Falls	in	mm	in	mm	ft/min	m/min	ft/min	m/min	ft/min	m/min	ft/min	m/min	Size	lb	kg	lb	kg
7770E	275	0.125	1	17	431.8	16.9	429.3	110	33.5	192	58.5	275	83.8	159	48.5	0.25 x 0.75	0.6	0.3	41	18.6
7718E	550	0.25	1	17	431.8	16.9	429.3	82	25	184	56.1	224	68.3	153	46.6	0.25 x 0.75	0.6	0.3	41	18.6
7756E	1,100	0.50	1	17	431.8	16.9	429.3	41	12.5	72	22	112	34.1	60	18.3	0.25 x 0.75	0.6	0.3	41	18.6
7776E	2,200	1	2	21.7	551.2	20.5	520.7	21	6.4	36	11	56	17.1	30	9.1	0.25 x 0.75	1.7	0.5	53	24
7790A	2,200	1	1	18.9	480.1	15	381	26	7.9	37	11.3	44	13.4	31	9.5	0.312 x 0.858	0.9	0.4	62	28.1
7792A	4,400	2	2	22.4	569	18	457.2	12	3.7	20	6.1	24	7.3	17	5.2	0.312 x 0.858	1.8	0.8	81	36.7

Working pressure from 5 to 7 bar (70 to 100 psi). Air consumption @ rated load - all models 1.98 m (70 cfm). Air inlet 1/2" NPT. Sound level 85 dBA.

## **Trolley Mount Specifications**

	Trolley	Capacity		imum Iroom		Speed at I Load	Air Consu Rated	mption @ I Load	Trolley Adjus	Flange tment		m Curve dius	Air Inlet		/eight t of Lift
Model	type	metric tons	in	mm	ft/min	m/min	ft³/min	m³/min	in	mm	ft	m		lb	kg
7770E	Plain	0.125	17	432	-	-	-	-	2.66-12	68-305	3.5	1.1	-	88	40
	Geared	0.125	17	432	-	-	-	-	2.66-12	68-305	3.5	1.1	-	91	41
	Motor	0.125	17	432	96	30	35	1	2.66-12	68-305	3.5	1.1	1/4	94	13
7718E	Plain	0.25	17	432	-	-	-	-	2.66-12	68-305	3.5	1.1	-	88	40
	Geared	0.25	17	432	-	-	-	-	2.66-12	68-305	3.5	1.1	-	91	41
	Motor	0.25	17	432	95	29	35	1	2.66-12	68-305	3.5	1.1	1/4	94	43
7756E	Plain	0.50	17	432	-	-	-	-	2.66-12	68-305	3.5	1.1	-	88	40
	Geared	0.50	17	432	-	-	-	-	2.66-12	68-305	3.5	1.1	-	91	41
	Motor	0.50	17	432	95	29	35	1	2.66-12	68-305	3.5	1.1	1/4	94	43
7776E	Plain	1	22	559	-	-	-	-	3.25-12	82-305	3.5	1.1	-	100	45
	Geared	1	22	559	-	-	-	-	3.25-12	82-305	3.5	1.1	-	103	47
	Motor	1	22	559	93	28	35	1	3.25-12	82-305	3.5	1.1	1/4	106	48
7790A	Plain	1	15	381	-	-	-	-	3.00-12	76-305	3.5	1.1	-	104	47
	Geared	1	15	381	-	-	-	-	3.00-12	76-305	3.5	1.1	-	107	49
	Motor	1	15	381	93	28	35	1	3.00-12	76-305	3.5	1.1	1/4	110	50
7792A	Plain	2	20	508	-	-	-	-	3.00-12	76-305	3.5	1.1	-	123	56
	Geared	2	20	508	-	-	-	-	3.00-12	76-305	3.5	1.1	-	126	57
	Motor	2	20	508	80	24	35	1	3.00-12	76-305	3.5	1.1	1/4	129	59

Working pressure from 5 to 7 bar (70 to 100 psi).

## 7700 Series and 7790 Series link chain hoists

**Spark-resistant models** 

## Continuous heavy-duty applications

7700 Series — 500 to 1,500 lb capacities 7790 Series — 1,500 to 3,000 lb capacities

7700 Series and 7790 Series spark-resistant hoists are designed for Division 1 applications where, under normal operating conditions, the atmosphere contains hazardous concentrations of flammable gases, dust, or other materials.

Specifically engineered for continuous heavy-duty industrial applications — between 500 and 3,000 lb — Ingersoll Rand 7700 Series and 7790 Series spark-resistant hoists are available with bronze top-hook or trolley adapter suspension. These hoists come complete with 10 feet of standard lift and 6 feet of either pendent control or pull-chain control.

## **Features**

- · Stainless steel load chain and solid bronze hooks prevent accidental sparking
- Pendent control handles, when ordered, are covered with an industrial-grade vinyl grip; pull-chain controls come standard with zinc-plated pull chain
- Hoist capacities are reduced and speed adjustments are locked into place to maximize chain life
- · Trolley models are supplied with bronze wheels

## Division 1 and 2 applications

The following definitions may be used as a guide. The actual division distinction for each application must be determined by your local inspecting authority.

## Division 1 (spark-resistant air hoists are required)

Atmospheres containing hazardous concentrations of flammable gases, dusts, or fibers; continuously, frequently, or periodically; under normal operating conditions.

## Division 2 (standard air hoists are required)

Normally non-hazardous atmospheres in which a hazardous concentration of flammable gases, dusts, or fibers occurs when a container or handling system fails or the ventilating system that normally keeps the concentration non-hazardous fails.



## 7700 Series and 7790 Series Spark-resistant Specifications

Capacity metric			Hook Mount Headroom		Trolley Mount Headroom		Lifting Speed Rated Load No Load				Lowering Speed Rated Load No Load				Chain		Weight ot of lift)		Veight ft of Lift	
Model	lb	tons	# Falls	in	mm	in	mm	ft/min	m/min	ft/min	m/min	ft/min	m/min	ft/min	m/min	Size	lb	kg	lb	kg
7712EL	550	0.25	1	17	431.8	17.1	434.3	50	15.2	80	24.4	70	21.3	53	16.2	0.25 x 0.75	0.6	0.3	41	18.6
7714EL	1,500	0.68	2	22.7	576.6	21.3	541	16	4.9	26	7.6	16	4.9	12	3.7	0.25 x 0.75	1.2	0.6	48	21.8
7796AL	1,500	0.68	1	18.9	480.1	15	381	16	4.9	26	7.6	16	4.9	12	3.7	0.312 x 0.858	0.9	0.4	62	28.1
7798AL	2,400	1.1	2	22.4	569	18	457.2	12	3.7	19	5.8	12	3.7	9	2.7	0.312 x 0.858	1.9	0.9	81	36.7
7799AL	3,000	1.36	2	22.4	569	18	457.2	7	2.1	11	3.4	7	2.1	5	1.5	0.312 x 0.858	1.9	0.9	81	36.7

Working pressure from 5 to 7 bar (70 to 100 psi). Air consumption @ rated load - all models 1.98 m (70 cfm). Air inlet 1/2" NPT. Sound level 85 dBA.

### **Trolley Mount Specifications**

	Trolley	Capacity	Capacity		imum droom		Speed at I Load		ımption @ I Load		Flange tment		m Curve dius			Veight t of Lift
Model	type	metric tons	in	mm	ft/min	m/min	ft³/min	m³/min	in	mm	ft	m	Air Inlet	lb	kg	
7712-EL	Plain	0.25	17	432	-	-	-	-	2.66-12	68-305	3.5	1.1	-	88	40	
	Geared	0.25	17	432	-	-	-	-	2.66-12	68-305	3.5	1.1	-	91	41	
	Motor	0.25	17	432	96	30	35	1	2.66-12	68-305	3.5	1.1	1/4	94	43	
7714EL	Plain	0.68	22	559	-	-	-	-	3.25-12	82-305	3.5	1.1	-	95	43	
	Geared	0.68	22	559	-	-	-	-	3.25-12	82-305	3.5	1.1	-	98	45	
	Motor	0.68	22	559	93	28	35	1	3.25-12	82-305	3.5	1.1	1/4	101	46	
7796AL	Plain	0.68	15	381	-	-	-	-	3.00-12	76-305	3.5	1.1	-	104	47	
	Geared	0.68	15	381	-	-	-	-	3.00-12	76-305	3.5	1.1	-	107	49	
	Motor	0.68	15	381	93	28	35	1	3.00-12	76-305	3.5	1.1	1/4	110	50	
7798AL	Plain	1.1	20	508	-	-	-	-	3.00-12	76-305	3.5	1.1	-	123	56	
	Geared	1.1	20	508	-	-	-	-	3.00-12	76-305	3.5	1.1	-	126	57	
	Motor	1.1	20	508	93	28	35	1	3.00-12	76-305	3.5	1.1	1/4	129	59	
7799AL	Plain	1.4	20	508	-	-	-	-	3.00-12	76-305	3.5	1.1	-	123	56	
	Geared	1.4	20	508	-	-	-	-	3.00-12	76-305	3.5	1.1	-	126	57	
	Motor	1.4	20	508	84	25	35	1	3.00-12	76-305	3.5	1.1	1/4	129	59	

Working pressure from 5 to 7 bar (70 to 100 psi).

## Hoist accessories for 7700 and 7790 Series

## Load chain

Ingersoll Rand hoists are offered with several different load chains. Standard hoists come complete with steel load chains. Spark-resistant hoists come with stainless-steel link load chain.

**Chain length** 7700 Series (0.25-, 0.50-ton), 7790 Series (1-ton)

Length of lift desired + 1 foot = load chain length

**Chain length** 7700 Series (1-ton), 7790 Series (2-ton)

 $2 \times length$  of lift desired +  $2 \cdot length$  end chain length



Hoist Used On	Capacity lb	Chain Part No.	Chain Size Dia./Pitch	Weight lb/ft	Feet in Package
ZINC PLATED LINK					
7700 Series	275, 550, 1,100, 2,200	37708	.25 / .75	.6	250
7790 Series	2,200 & 4,400	42988	.312 / .858	.9	250
STAINLESS STEEL LINK					
7700 Series	500, 1,500	39489	.25 / .75	.6	250
7790 Series	1,500, 2,400, 3,000	43095	.312 / .858	.9	250

## **Hose Carrier Trolley**

Easily tracks along same beam that hoist is mounted on. Keeps air hose suspended and out of operator's way. Use one for each 8 feet of hose length.

Part No.	Max Hose O.D. in	Min/Max Beam Height (in)	Min/Max Beam Flange Width (in)
7703	11/4	3-10	2-3/8 - 5
D10-8888			5 - 8-3/4



## **Restraining Cable**

For use as an added safety precaution in hoist suspension. Cable inserts through hole in hoist housing and around I-beam or other structure capable of safely supporting hoist and hoist load weight. Order based upon hoist used.

Hoist Used On	Part No.	Cable Dia. in	Cable Length ft
7700 Series	43231	1/4	2
7790 Series	43059	5/16	3-1/2



## Hoist accessories for 7700 and 7790 Series

## **Chain Baskets**

Catches and stores load chain as load is lifted. Mounts directly to side of hoist. Order based upon load chain length and hoist being used. Load chain length on 1-ton 7700 Series hoists and 2-ton 7790 Series hoists is twice the lift distance.

Load Chain Max Lineal Feet			Link Chain (ca 7700	nvas basket¹) 7790	
10	-	49800 - 10	-	43441 – 1	
12	-	-	-	-	
16	37653 – 16	-	-	-	
20	-	49800 – 20	43554 – 1	43441 – 2	
30	-	49800 - 30	-	-	
32	37653 – 32	-	43554 – 2	-	
40	-	49800 - 40	-	43554 - 3	
56	37653 – 64	-	-	-	
60	-	49800 - 60	-	-	
64	-	-	43554 – 3	-	
80	37653 – 80	49800 - 80	-	-	
59	37653 –100	49800 - 100	-	-	





Link Chain Metal Basket

Link Chain Canvas Basket

(1) Canvas baskets are made of specially treated oil-resistant material.

### **Exhausts**

### Piped exhaust1

Allows exhaust to be piped to a remote area. This is particularly desirable for applications in food processing, chemicals, and processes where atmospheric purity must be maintained.

How to order: specify as option in Ordering Guide.

### 20308-4 exhaust muffler

Threads into exhaust port to minimize sound level. Can be used on 7700 and 7790 Series hoists ordered with piped exhaust option.

## For field conversion

All 7700 Series hoists may be converted to a piped-away exhaust by ordering 46098-1 Head Assembly.

All 7790 Series hoists (except power trolley models) may be converted to a piped-away exhaust by ordering 43029 Piped Exhaust Adapter.

(1) Hose not included. Exhaust port is 1/2" NPTF.

### **Hoist Controls**

To convert from pull chain to pendent control: Either nylon braid (standard) or steel braid control hose is available. Steel braid hose is recommended to resist heat or abrasion. Specify the model shown, inserting the pendent length in feet for the \*. Maximum 20 feet

To convert from pendent control to pull chain: Specify  $40004^{-*}$ , where the \* is pull chain length desired. Also required are two 34026 valve caps; two Y325-116 O-rings; two 38966 springs and one Y227-3 pipe plug per hoist.

Hoist Used On	Model	Type of Control	Standard Length ft
All 7700E Series	46094-*	Pendent – nylon braid hose	6
All 7700E Series	46369-*	Pendent – steel braid hose	6
All 7790 Series	43106-*	Pendent – nylon braid hose	6
All 7790 Series	46364-*	Pendent – steel braid hose	6
All 7700 & 7790 Series	40004-*	Pull chain	5



## Hoist accessories for 7700 and 7790 Series

## Hooks

Ingersoll Rand offers three different hook configurations designed to meet the needs of any material handling application. All hooks must be ordered separately by specifying model required according to hoist and beam configurations.

### Steel snap-hooks

Steel snap-hooks have a spring-loaded latch to prevent a lifting eye from popping out of the hook while the load is "grounded." This style of self-closing hooks is the most popular as they are easy and inexpensive to replace.

### **Bullard hooks**

Ideal for rough, high-speed, repetitive applications, these hooks employ a swinging gate latch. Far superior in strength to snaphooks, the gate latch locks into place to minimize any chance of the "end effector" or "below-the-hook" attachment leaving the hook.

## Self-Closing latch hooks

Self-closing latch hooks have the benefits of both spring-loaded snap hooks, and Bullard hooks by combining a spring-loaded latch with the strength and durability of the heavier gage Bullard gate.



34921

35203

	Hooks For Link Chain						Hooks For Roller Chain				
Hoist Series	Capacity (lb)	Upper Hook	Hook Opening (in)	Lower Hook	Hook Opening (in)	Upper Hook	Hook Opening (in)	Lower Hook	Hook Opening (in)		
STEEL SNAP HOOKS											
7700 Series 0.125, 0.25 and 0.50 ton	275/550/1,100	34921	1-1/8	35014	1	34921	1-1/8	33381-1	1		
7700 Series 0.25 ton spark res.	500	35113	1-1/8	46565	1	35113	1-1/8	34655-1	1		
7700 Series 1 ton	2,200	34921	1-1/8	457071	1-1/8	34921	1-1/8	45708 <sup>1</sup>	1-1/8		
7700 Series 0.50 ton spark res.	1,000	N/A	-	N/A	-	35113	1-1/8	45710 <sup>1</sup>	1-1/8		
7700 Series 0.75 ton spark res.	1,500	35113	1-1/8	45709 <sup>1</sup>	1-1/8	N/A	-	N/A	-		
7790 Series 1 ton	2,200	43002	1-1/8	43000	1-1/8	N/A	-	N/A	-		
7790 Series 0.75 ton spark res.	1,500	43097	1-1/8	43110	1	N/A	-	N/A	-		
7790 Series 2 ton	4,400	43049	1-1/4	430481	1-1/4	N/A	-	N/A	-		
7790 Series 1 ton spark res.	2,400	43096	1-1/4	43101	1-1/4	N/A	-	N/A	-		
7790 Series 1.50 ton spark res.	3,000	43096	1-1/4	43101	1-1/4	N/A	-	N/A	-		
BULLARD HOOKS											
7700 Series 0.25 and 0.50 ton	550/1,100	35203	1-3/16	35206	1-1/16	35203	1-3/16	35205	1-1/16		
7700 Series 1 ton	2,200	35203	1-3/16	45934 <sup>1</sup>	1-3/16	35203	1-3/16	45935 <sup>1</sup>	1-3/16		
7790 Series 1 ton	2,200	43458	1-3/16	43456	1-3/16	N/A	-	N/A	-		
7790 Series 2 ton	4,400	43459	1-7/16	43460	1-7/16	N/A	-	N/A	-		
SELF-CLOSING LATCH HOOKS											
7700 Series 0.125, 0.25 and 0.50 ton	275/550/1100	N/A	-	42799	1-1/2	N/A	-	N/A	-		

43002

(1) Includes Sheave Block







## **Dimensional drawings**

## 7700 Series Air Chain Hoists

Typical headroom dimensions (A) are indicated in dimensional drawings.

## **Hook Mounted Trolley Mounted Motorized Trolley Mounted** 14-1/2 - 15-3/4" (368 - 400 mm) 1/8, 1/4 & 1/2 t: 8-15/16" (227 mm) \_ 1 t: 10" (254 mm) \_9 - 10-1/4" \_ |5" (127 mm) 1/8, 1/4 & 1/2 t Link: 1/8, 1/4 & 1/2 t Link: 17" (432 mm) min. 16-7/8" (428 mm) min. 1/4 & 1/2 t Roller: 1 t Link: 15-7/8" (403 mm) min. 20-1/2" (521 mm) min 1/4 & 1/2 t Roller: 1 t Link & Roller: 14-3/4" (375 mm) min. 22-11/16" (551 mm) min. 1/8, 1/4 & 1/2 t: 1" (25 mm) 1 t Roller: 1 t: 1-1/4" (32 mm) 20-1/2" (521 mm) min. $A^1$ 1/8, 1/4 & 1/2 t: 1" (25 mm) 1 t: 1-1/4" (32 mm) 10-19/32" (269 mm) 1/8, 1/4 & 1/2 t: 10" (254 mm) 14-3/4" (375 mm) - 1 t: 12-5/8" (321 mm) - 10" (254 mm) -2-5/8" (67 mm) 1/8, 1/4 & 1/2 t Link: 17-1/8" (435 mm) min. 1 t Link: 21-1/4" (540 mm) min. 1/4 & 1/2 t Roller 16" (406 mm) min. 1/4 & 1/2 t: 1" (25 mm) 1 t: 1-1/4" (32 mm) 1 t Roller: 21-1/4" (540 mm) min.

### Note:

(1) Dimension "A" for the 7700 Series 0.125-, 0.25- and 0.50-ton hoists increases 1 inch for each Bullard hook used.

Basket Capacity (ft)			Trolley R	Mt (in)	Motorized Trly (in) B C		
LINK TYPE							
20	21	7.8	21.5	7.8	20.2	7.8	
32	25.5	7.8	26	7.8	24.7	7.8	
56	31.5	7.8	32	7.8	30.7	7.8	

Basket	Hook	Mt (in)	Trolley	Mt (in)	Motorized Trly (in)		
Capacity (ft)	В	C	В	С	В	C	
ROLLER TYPE							
10	25.4	11.2	25.9	11.2	24.9	11.2	
16	29.3	14.4	29.8	14.4	28.7	14.4	
40	39.9	20.6	40.4	20.6	39.4	20.6	

## **Dimensional drawings**

## 7790 Series Air Chain Hoists

Typical headroom dimensions (A) are indicated in dimensional drawings.

### **Hook Mounted Trolley Mounted Motorized Trolley Mounted** 16-1/2 - 17-3/4" (418 - 450 mm) 14-7/32" (361 mm) -9 - 10-1/4" 18-7/8" (479 mm) min. 2 t: 22-3/8" (568 mm) min. 15" (381 mm) min. 1 t: 15" (381 mm) min. 18" (457 mm) min. 2 t: 18" (457 mm) min. 1 t: 1-1/8" (28 mm) 2 t: 1-1/4" (32 mm) t: 1-1/8" (28 mm) 1 t: 1-1/8" (28 mm) 2 t: 1-1/4" (32 mm) 2 t: 1-1/4" (32 mm) 15-5/8" (397 mm) 14-3/4" (375 mm) -14-3/4" (375 mm) 1' (3 m) cap: 20-1/4" (514 mm) 20' (6m) cap: 24-1/4" (616 mm) 10' (3 m) cap: 10' (3 m) cap: 13-27/32" (352 mm) 40' (12m) cap: 15-5/8" (397 mm 32-1/4" (819 mm) 20' (6m) cap: 20' (6 m) cap: 19-5/8" (499 m 17-27/32" (453 mm) 40' (12m) cap: 27-5/8" (702 mm) 40' (12 m) cap: 25-27/32" (682 mm) 8-3/16" (208 mm 7-29/32" (201 mm 2 t: 7-5/8" (194 mm) 7-5/8" (194 mm) 7-5/8" (194 mm)

### Note:

Headroom dimension for the 7790 Series 1-ton hoist increases 1.25'' for each Bullard hook used. Headroom dimension for the 7790 Series 2-ton hoist increases 1.50'' for each Bullard hook used.

## 7700 Series and 7790 Series

0.125 to 2 metric ton lifting capacities

## **▶** HOW TO ORDER

Specify complete model number as shown. This model code includes: Base Model - Control Option, Upper Suspension, Lift - Lower Suspension, Control Length, and Options.

Base –	Control Option	Upper Suspension	Lift (feet)	- Lower	Hook	Lift (fe	et) Opt	ions 
Zinc plated steel link chain models: 7770E = 0.125 ton 7718E = 0.25 ton 7756E = 0.50 ton 7776E = 1 ton 7790A = 1 ton	0 = No controls 1 = Pull chain 2 = Pendent control 3 = 2 motor pendent 4 = 3 motor	A = Lug / adapter C = Steel snap hook E = Eye bolt (7740 only) K = Bullard hook, manual close (3) R = Bronze snap hook (2) DA = Rigid RT or TIR push	10 = Standard XXX = Specify length	C = Steel s	snap hool	XXX = Sp lei	andard pecify ngth	
7792A = 2 ton  Spark resistant stainless steel link chain models:	pendent	trolley A flange DD = Rigid TIR push trolley D flange FxxA = Hand geared trolley A flange		K = Bullar manu G = Self la hook ( R = Bronz	al close (3 tching		U = Canvas contain S = Steel ch contain	ner hain
7712EL = 550 lb 7714EL = 1,500 lb 7796AL = 1,500 lb 7798AL = 2,400 lb 7790AL = 3,000 lb		FxxD = Hand geared trolley D flange HA = Powered trolley A flange HD = Powered trolley D flange				-resistant mo oark-resistan		

## Pricing example: 7712EL-3HA20 -R16U

Spark-resistant, 550 lb capacity, stainless link chain, 1 chain fall, 50 fpm lifting speed. Unit is specified with two motor pendent control, power trolley suspension (A flange), 20 ft of lift, bronze lower hook, 16 ft of pendent length and a canvas basket.